

Abstract of the Disclosure

A non-asbestos friction material includes a fibrous reinforcement, a friction modifier, a binder, and a soluble amorphous substance mixed as friction material components.

5 The soluble amorphous substance is a composition composed of SiO_2 as a principal component, 18 to 40 wt% of at least one kind of CaO and MgO , less than 10 wt% of at least one kind of Al_2O_3 and ZrO_2 , and less than 2 wt% of at least one kind of Na_2O , K_2O , FeO and Fe_2O_3 . Preferably, the soluble
10 amorphous substance is mixed in a range of from 1 wt% to 30 wt% of a total of the friction material. Preferably, the soluble amorphous substance is fibrous or granular.